

Date: Monday, 06/11/2006 9:20:20 AM  
User: Linda Lacelle

# Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.  
Job Number : 29274  
Estimate Number : 10804  
P.O. Number : *N/A*  
This Issue : 06/11/2006 S.O. No. : *N/A*  
Prsht Rev. : NC  
First Issue : *N/A* Type : LANDING GEAR  
Previous Run : 29190  
Written By : *[Signature]*  
Checked & Approved By : *[Signature]*  
Comment :

Drawing Name : D412-664-203  
Part Number : D412664203  
Drawing Number : NCR 095  
Project Number : *N/A*  
Drawing Revision : *N/A*  
Material : *N/A*  
Due Date : 12/11/2006

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

1.0

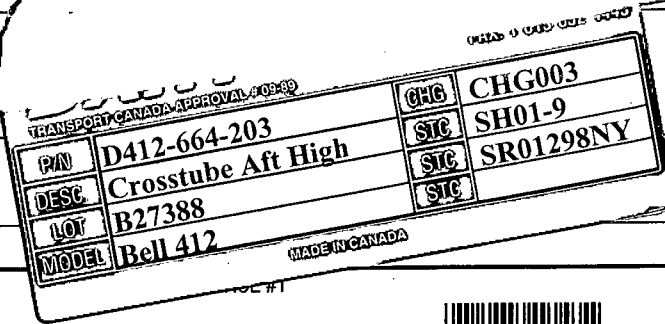
PACKAGING 1



Comment: PACKAGING RESOURCE #1  
REMOVE FROM STOCK  
D412-664-203  
RECORD B/N'S

*B27388*

*1806-10-27*



2.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1  
REMOVE SUPPORT D2896-1  
FROM CROSSTUBES AND LABEL SUPPORT  
WITH B/N OF CROSSTUBE IT CAME OFF OF

*27 06-11-01 (1)*

3.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1  
REMOVE CENTRE ABRASION STRIP  
AND CLEAN OFF ALL ADHESIVE RESIDUE

*27 06-11-01 (1)*

Date: Monday, 06/11/2006 9:20:21 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 29274

Part Number: D412664203

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-11-01 ①

5.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING  
RE-PAINT SECTION OF CROSSTUBE  
BETWEEN THE TWO CHAFING SHIELDS  
AS PER QSI 005

M 06 11 13

①

6.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

06-11-14 ①

7.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1  
INSTALL SUPPORT D2896-1  
USING MAGNOBOND 6398 B 1102437  
ENSURING B/N MATCHES CROSSTUBE  
AS PER DSI 9357  
REPLACE CLAMPS  
2 X MS21920-30 B 1101568  
ADD RUBBER CUSHION  
2 X D2182B (D2182B058) B 28042

②

06-11-20

8.0

MS2192030

clamp(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
clamp(per MIL-DTL-8783C)

101568

9.0

D2182B

Neoprene Cushion-.750 bl



Comment: Qty.: 0.9600 f(s)/Unit Total : 0.9600 f(s)  
Neoprene Cushion-.750 bl

28042

Date: Monday, 06/11/2006 9:20:21 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 29274

Part Number: D412664203

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC5

INSPECT WORK TO CURRENT STEP



*Job 11.21 ①*



Comment: INSPECT WORK TO CURRENT STEP

11.0

QC6

DIMENSIONAL CHECK



*Job 11.21 ①*



Comment: DIMENSIONAL CHECK

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
REPACKAGE PER PPP

*N/A*

13.0

QC21

FINAL INSPECTION/W/O RELEASE



*①*

Comment: FINAL INSPECTION/W/O RELEASE

*280611121*

Job Completion



*11 06.11.21*